



Important Safety Notice

Appropriate service methods and proper repair procedures are essential for the safe, reliable operation of all running gear as well as the personal safety of the individual doing the work. This manual provides general directions for performing service and repair work with tested, effective techniques. Following these guidelines will help assure reliability.

There are numerous variations in procedures, techniques, tools, parts for servicing axles, as well as in the skill of the individual doing the work. This manual cannot possibly anticipate all such variations and provide advice or cautions as to each. Accordingly, anyone who departs from the instructions provided in this manual must first establish that they neither compromise their personal safety nor the vehicle integrity by their choice of methods, tools, or parts.

Refer to your vehicle manufacturers owner's manual for additional procedures, techniques, and warnings prior to performing any maintenance or repairs.



**THIS SYMBOL WARNS OF POSSIBLE
PERSONAL INJURY.**

Set-up and Adjustment

For proper performance, all new axles should have the following checked at the specified intervals:

- *Wheel Nut Torque*: at 10, 25, and 50 miles (page 45)
- *Brake Adjustment*: at 200 and 3000 miles (page 31)
- *Tire pressure*: to manufacturers requirements (page 46)
- *Brake synchronization* - set brake controller per controller manufacturer's directions (page 10)

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